Wednesday, 13/09/2006 7:54:49 AM Date: Linda Lacelle User: **Process Sheet** : CU-DAR001 Dart Helicopters Services : 205 SKIDTUBE "I" BEAM Customer **Drawing Name** Job Number : 28493 : 10346 **Estimate Number** AIH: : D2596 P.O. Number **Part Number** S.O. No. : 21 A : 13/09/2006 **Drawing Number** : D2596 REV C This Issue : N/A Prsht Rev. **Project Number** Type : LANDING GEAR First Issue **Drawing Revision** :NIA : 28025 **Previous Run** Material : 20/09/2006 **Due Date** Qty: 6 Um: Each Written By Checked & Approved By Changed QA to QC, Added Step 6 and Cost D Comment **Additional Product** Job Number: Machine Or Operation: Description: Seq. #: D25003100 Ext'n -`I' Beam Web 4" 1.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s) Extrusion "I" Beam Web 4" Pick: Qty Part Number Description D2500-3-100 Extrusion LANDING GEAR 1 2.0



LANDING GEAR RESOURCE 1



BF 06-09-13

Comment: LANDING GEAR RESOURCE 1

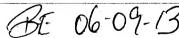
- 1- Cut D2500-3-100 to length: 99.5"
- 2- Use Jig DT8093 to drill pilot holes #30
- 3- Open to 0.625" diameter using a uni-bit

4- Deburr

HAND FINISHING RESOURCE #1

HAND FINISHING

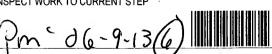
Comment: HAND FINISHING RESOURCE #1 Acid Etch and Alodine per QSI 005 4.1



4.0 QC5



Comment: INSPECT WORK TO CURRENT STEP



## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHAN	WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
y garage										
Part No		PAR #: Fault Category:	NCR: Yes	No DQ	A: D	<u>D</u> Date: <u></u>	06/09/14			
			QA:	N/C Close	d:	Date: _				

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B	Verification		A			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		
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				(3)						

NOTE: Date & initial all entries

Date:

Wednesday, 13/09/2006 7:54:49 AM

User:

Linda Lacelle

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 205 SKIDTUBE "I" BEAM

Job Number: 28493

Part Number: D2596

Job Number:



Seq. #:

**Machine Or Operation:** 

**Description:** 

5.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: LG



6.0



Comment: FINAL INSPECTION/W/O RELEASE



Job Completion



L 2009-14

## Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
			QA: N/C	Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
•		Description of NC		Corrective Action Section B						
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector		
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NOTE: Date & initial all entries